



TECHNICAL DATA RTD COMPOUND

Hand Applied Metal Cutting Lubricant

TECHNICAL DATA

Description

ROCOL RTD Compound is a soft paste for use in reaming, tapping and drilling and other metal cutting operations. ROCOL RTD Compound is suitable for all metals including hardened steels, nimonics and titaniums. Containing extreme pressure additives, ROCOL RTD Compound significantly reduces friction giving superb cutting performance.

Outstanding Features

- Extends tool life
- Improves surface finish
- Allows increases removal rates
- Reduces production costs

Directions for use

Apply directly to the tool or workpiece by brush, or by dipping tool into the compound.

Technical Data (typical values)

<i>Appearance:</i>	<i>Brown paste</i>
<i>Odour:</i>	<i>Mild pine</i>
<i>Shell 4 ball:</i>	
<i>Weld load (neat):</i>	<i>>800 kg</i>
<i>Weld load (5% in oil):</i>	<i>315 kg</i>
<i>Storage:</i>	<i>Store at normal ambient temperature (5 to 30°C)</i>

Pack sizes and part codes

50g	part code 53020
500g	part code 53023
5 kg	part code 53026
18 kg	part code 53028
185 kg	part code 53029

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: 0113 232 2600 Fax: 0113 232 2760

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW inc

The information in this publication is based on our experience and reports from customers.

There are many factors outside our control and knowledge which effect the use and performance of our products for which reason the information in this publication is given without responsibility

Health and Safety

Safety Data Sheet is available from the Customer Service Department, ROCOL Lubricants., ROCOL House, Swillington, Leeds, LS26 8BS, England.

Telephone: 0113 232 2700, (When calling from outside UK: 44 113 232 2700).

Fax: 0113 232 2760, (When faxing from outside UK: 44 113 232 2760).

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